



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

647.2011

Job Sheet 214401



Part No: 647.2011

Job Qty: 12 pcs

Part Name: Lower Strut



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/22/20

Job Tracking No:

Due Date: 11/16/20

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV N/C IPP REV:A NEW ISSUE 12-10-09 JLM VERIFIED BY:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Doosan - 1	12 pcs		11/2/20	1.00	2.68	Doosan - 1		XC 20/11/03
120	QC 2	12 pcs		11/2/20	0.00	0.00	QC 2 - 1		
							QC 2 - 12		
							QC 2 - 14		
							QC 2 - 17		
							QC 2 - 19		
							QC 2 - 2		
							QC 2 - 20		
							QC 2 - 22		
							QC 2 - 23		
							QC 2 - 25		
							QC 2 - 32		
							QC 2 - 33		
							QC 2 - 35		
							QC 2 - 39		
							QC 2 - 4		
							QC 2 - 40		
							QC 2 - 44		
							QC 2 - 45		
							QC 2 - 48		
							QC 2 - 49		
							QC 2 - 50		
							QC 2 - 51		
							QC 2 - 52		
							QC 2 - 57		
							QC 2 - 62		
							QC 2 - 63		
							QC 2 - 8		
							QC 2 - 66		
							QC 2 - 64		



Dart Aerospace Ltd.
1270 Aberdeen Street
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CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S310532



Part: 647.2011

Job No: 214401

Serial No/Batch: S310532

Revision: Rev N/C

Inspector:

Exp Date:

Instructions: Various STC's

Date: 11/03/20

				QC 2 - 65	
				QC 2 - 5	
				QC 2 - 71	
				QC 2 - 73	
				QC 2 - 69	
				QC 2 - 76	
				QC 2 - 86	
				QC 2 - 83	
170 QC 8	12 pcs	11/2/20	0.00 0.00	QC 8 - 12	
				QC 8 - 14	
				QC 8 - 17	
				QC 8 - 20	
				QC 8 - 25	
				QC 8 - 3	
				QC 8 - 32	DAS
				QC 8 - 33	33 20/11/04
				QC 8 - 35	9-89
				QC 8 - 39	
				QC 8 - 4	
				QC 8 - 44	
				QC 8 - 45	
				QC 8 - 49	
				QC 8 - 58	
				QC 8 - 8	
				QC 8 - 9	
				QC 8 - 68	
				QC 8 - 67	
				QC 8 - 1 (A)	
				QC 8 - 47	
				QC 8 - 40	
				QC 8 - 52	
				QC 8 - 23	
				QC 8 - 57	
				QC 8 - 76	
				QC 8 - 61	
				QC 8 - 66	
				QC 8 - 73	
				QC 8 - 82	
180 Outsource - 4 - Anodize	12 pcs	11/16/20		ATG001-VC	10
190 Packaging 2-1 - Receive - B4B	12 pcs	11/16/20	0.00 0.00	Packaging 2 - 1 - B4B	
				Packaging 2 - 2 - B4B	
				Packaging 2 - 3 - B4B	
				Packaging 2 - 5 - B4B	
				Packaging 2 - 4 - B4B	
				Packaging 2 - 6 - B4B	
				Packaging 2 - 7 - B4B	
				Packaging 2 - 8 - B4B	
				Packaging 2 - 9 - B4B	
				Packaging 2 - 10 - B4B	
				Packaging 2 - 11 - B4B	
				Packaging 2 - 12 - B4B	
				Packaging 2 - 13 - B4B	
				Packaging 2 - 14 - B4B	
				Packaging 2 - 15 -	

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					B4B	
					Packaging 2 - 16 - B4B	
					Packaging 2 - 17 - B4B	
					Packaging 2 - 18 - B4B	
					Packaging 2 - 19 - B4B	
					Packaging 2 - 20 - B4B	
					Packaging 2 - 21 - B4B	
					Packaging 2 - 22 - B4B	
					Packaging 2 - 23 - B4B	
					Packaging 2 - 24 - B4B	
					Packaging 2 - 25 - B4B	
					Packaging 2 - 26 - B4B	
					Packaging 2 - 27 - B4B	
					Packaging 2 - 28 - B4B	
					Packaging 2 - 29 - B4B	
					Packaging 2 - 30 - B4B	
					Packaging 2 - 31 - B4B	
					Packaging 2 - 32 - B4B	
					Packaging 2 - 33 - B4B	
					Packaging 2 - 34 - B4B	
					Packaging 2 - 35 - B4B	
					Packaging 2 - 36 - B4B	
					Packaging 2 - 37 - B4B	
200	QC 6	12 pcs	11/16/20	0.00 0.00	QC 6 - 9	
					QC 6 - 68	DAS
					QC 6 - 61	81
					QC 6 - 40	9-89
					QC 6 - 81	
					QC 6 - 82	
210	Packaging 3-1 - Stock - B4B	12 ✓ pcs	11/16/20	0.00 0.00	Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B ✓	NOV 11 2020 DAS 80
					Packaging 3 - 4 - B4B	CCP21 9-89
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 -	

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				B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
				Packaging 3 - 37 - B4B	
220 QC 21 - SA	12 pcs	11/16/20	0.00 0.00	QC 21 - SA - 21	DAS 21 NOV 1 1 2020
				QC 21 - SA - 70	8-09
				QC 21 - SA - 9	
				QC 21 - SA - 77	
				QC 21 - SA - 28	
Part Op 110 - (Doosan Lathes) *** CUT BLANK ON CHOP SAW AT 30.125" LONG*** TURN AS PER DWG DWG REV: <u>N/C</u>					
Descriptions: FOLIO REV: <u>N/A</u> DEBURR					
120 - (QC2- Inspect parts off machine FAI/FAIB)					
170 - (QC8- Inspect parts - second check)					
180 - Issue P/O: _____ ANODIZE AS PER DWG Finish: HARD ANODIZE IAW MIL-A-8625					
TYPE III, CLASS 2, COLOUR BLACK PRIME IAW MIL-P-23377J TYPE I CLASS N					
190 - (Receive & Inspect for Damage & Mat'l Certs) Ensure certificate of conformity is attached					

200 - QC6- All purchased or subcontracted products
210 - ***IDENTIFY AS PER APICAL MPP-120 BY STAMPING P# AND REV***
220 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6R0.563	6061-T6 Round Bar .563	30 ft (2.5 ea)	110-Doosan - 1	53/0037

12 x 30

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Doosan - 1	M6061T6R0.563	30	39	0

Part Specifications

Specifications could not be found.

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Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QS1042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					



Dart Aerospace Ltd.
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K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **POHB047536**



Supplier: ATG001-VC
A.T.G. Industries Inc
760 INDUSTRIELLE STREET
ROCKLAND
ON
K4K 1T2 Canada
Phone: 613-446-4544
Fax: 613-446-4556

Attention: Lalande, Marc-Andre

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: POHB047536

PO Date: 11/4/20

Due Date: 11/6/20

Purchase Order

Revision:

Revision Date:

Issued By: Lussier, Patrick
Phone: 613-632-5200 Ext: 276
plussier@dartaero.com

Via: Ground

Pymt Terms: Net 60

Freight Terms:

Special Comments:

Items

Line Item	Job	Part	Drawing	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
2	213437	647.1713	647.1700 Rev.F	Spacer : Various STC's Issue P/O to ATG : _____ Hard Black Anodize and Prime as per Dwg. 647.1700 Rev. E	Firmed -		11/9/20	50 pcs	0 pcs	50 pcs	\$4.73/pcs	\$236.50
Line Item Note Rush												
3	213433	647.1612	647.1600 Rev A	Splice Plate : Various STC's (Outsource process-Anodize per QSI017 4.1.10.1) Issue P/O _____ ATG, black anodize and prime as per dwg 647.1612 Rev. A	Firmed -		11/9/20	44 pcs	0 pcs	44 pcs	\$7.38/pcs	\$324.72
Line Item Note Rush												
4	214408	647.1710	647.1700 Rev.F	Plate : Various STC's (Outsource process-Anodize per QSI017 4.1.10.1) Issue P/O to ATG: _____ AS PER MPP-172 SECTION 2.1, HARD ANODIZE COLOR BLACK, PER IAW MIL-A-8625 TYPE 3 CLASS 2 AS PER MPP-172 SECTION 4.2, PRIME AS PER IAW MIL-PRF-23377 TYPE 1 CLASS N Certification of Conformity is required	Firmed -		11/9/20	12 pcs	0 pcs	12 pcs	\$30.73/pcs	\$368.76
Line Item Note Rush												
5	213657	647.7810	647.7800 Rev A	Bracket A : Various STC's Issue P/O to ATG : _____ Hard Black Anodize and Prime as per Dwg 647.7800 Rev. A	Firmed -		11/9/20	20 pcs	0 pcs	20 pcs	\$14.98/pcs	\$299.60
Line Item Note Rush												
6	213436	647.1712	647.1700 Rev.F	Gusset : Various STC's Issue P/O to ATG : _____ Hard Anodize, Color Black and Prime as per Dwg 647.1700 Rev. E	Firmed -		11/9/20	32 pcs	0 pcs	32 pcs	\$13.13/pcs	\$420.16
Line Item Note Rush												



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PURCHASE ORDER POHB047536



Items

Line Item	Job	Part	Drawing	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
7	214022	RBW109-3130-69-101-1	RBW109-3130-69-101 0	Pin (Outsource process-Anodize per QSI017 4.1.10.1) -Issue P/O to GROUPE ALTECH; PO -ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1, Water sealant -Certificate of Conformity is required	Firmed	-	11/11/20	4 pcs	0 pcs	4 pcs	\$4.94/pcs	\$19.76
8	213991	646.3410	646.3400	LH Wiper Deflector : Various STC's Issue P/O to ATG : 1- Hard Anodize, Color Black and Prime as per Dwg 646.3400	Firmed	-	11/11/20	10 pcs	0 pcs	10 pcs	\$11.18/pcs	\$111.80
9	213596	RBEL135M-2905-101-01	RBEL135M-2905-101 Rev 9	Case Outsource process-Anodize per QSI017 4.1.10.1 -Issue P/O to Groupe Altech; PO -ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1, Water sealant -Certificate of Conformity is required	Firmed	-	11/11/20	6 pcs	0 pcs	6 pcs	\$4.94/pcs	\$29.64
10	213709	RBEL135M-2905-101-05	RBEL135M-2905-101 Rev 9	Top Cover Outsource process-Anodize per QSI017 4.1.10.1 -Issue P/O to Groupe Altech; PO -ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1, Water sealant -Certificate of Conformity is required	Firmed	-	11/20/20	4 pcs	0 pcs	4 pcs	\$4.94/pcs	\$19.76
11		RBEM210V4000103-1	RBEM210V4000103-1 REV.1	Base -Issue P/O: - ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1 WATER SEAL - Certificate of Conformity is required	Firmed	-	11/20/20	4 pcs	0 pcs	4 pcs	\$4.94/pcs	\$19.76
12	213710	RBEL135M-2905-101-09	RBEL135M-2905-101 Rev 9	Drive Pulley Outsource4 (Outsource process-Anodize per QSI017 4.1.10.1) - Issue P/O to GROUPE ALTECH; PO -ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1, Water sealant -Certificate of Conformity is required	Firmed	-	11/20/20	4 pcs	0 pcs	4 pcs	\$4.94/pcs	\$19.76
13	214400	647.2010	647.2000 REV-N/C	Upper Strut Issue P/O: ANODIZE AS PER DWG Finish: HARD ANODIZE IAW MIL-A-8625 TYPE III, CLASS 2, COLOUR BLACK PRIME IAW MIL-P-23377J TYPE I CLASS N	Firmed	-	11/20/20	12 pcs	0 pcs	12 pcs	\$12.38/pcs	\$148.56
14	214401	647.2011	647.2000 Rev N/C	Lower Strut : Various STC's Issue P/O: ANODIZE AS PER DWG Finish: HARD ANODIZE IAW MIL-A-8625 TYPE III, CLASS 2, COLOUR BLACK PRIME IAW MIL-P-23377J TYPE I CLASS N	Firmed	-	11/20/20	12 pcs	0 pcs	12 pcs	\$13.88/pcs	\$166.56



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PURCHASE ORDER **POHB047536**



Items

Line Item	Job	Part	Drawing	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
15	214027	RBEM533V5000101-5	RBEM533V5000101 REV.1	Plug -Issue P/O to ATG: ANODIZE COLOR BLACK, PER IAW MIL-A-8625F TYPE 2 CLASS 2 As Per Dwg RBEM533V5000101-5 Rev. 1	Firmed	-	11/20/20	6 pcs	0 pcs	.6 pcs	\$4.94/pcs	\$29.64
16	214431	647.7919	647.7900	Shim : Various STC's Outsource process-Anodize per QSI017 4.1.10.1 - ISSUE P/O: _____ HARD ANODIZE, COLOR BLACK AS PER DWG.(SEE NOTE 2)	Firmed	-	11/20/20	14 Ea	0 Ea	14 Ea	\$12.43/Ea	\$174.02

Grand Total: \$2,389.00

Order Notes

Procurement Quality Clauses
A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)

A022 Apical Processing
A024 process certifications
A026 certification of material conformance

A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Please ensure to send the related invoice to hby_ap@dartaero.com.

Plex 11/6/20 1:20 PM dart.lussier.patrick



A.T.G. Industries Inc.
760 Industrielle Street
Rockland, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 921067

Date: 09-Nov-20

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

Patrick Lussier
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms		Ship Via	
		ATG Delivery	
Quantity	Description		
	Please reference this document's Pack List number on all correspondences regarding this shipment. If you have any questions, please contact us.		
12 ea	Part: 647.2010 Upper Strut Hard Anodize per MIL-A-8625F, Type III, Class2, Black, .0005-.0045" (.5 - 4.5mils) Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied) .0006-.0009" (.6-.9 mils) per drawing		Rev: NC
	Batch/Lot#: 5295580 Job: 28412 PO: POHB047536	Expiry Date: 4/24/20 Line: 13	
12 ea	Part: 647.2011 Lower Strut Hard Anodize per MIL-A-8625F, Type III, Class2, Black, .0005-.0045" (.5 - 4.5mils) Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied) .0006-.0009" (.6-.9 mils) per drawing		Rev: NC
	Batch/Lot#: 5295580 Job: 28413 PO: POHB047536	Expiry Date: 4/24/20 Line: 14	DAS 81 9-89
50 ea	Part: 647.1713 Spacer Hard Black Anodize per MIL-A-8625F, Type III, Class2, .0005-.0045" (.5 - 4.5mils) Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0006-.0009" (.6 - .9 mils) per drawing.		Rev: F
	Batch/Lot#: 5295580 Job: 28401 PO: POHB047536	Expiry Date: 4/24/20 Line: 2	RECEIVED NOV 09 2020 DART AEROSPACE LTD.
Made in Canada.			

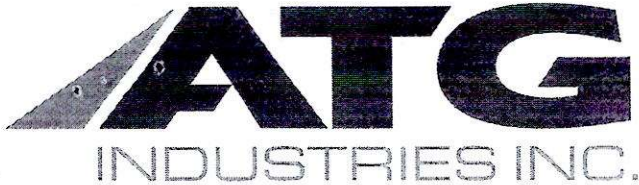
Made in Canada.

DAS
81
9-89

RECEIVED

NOV 09 2020

DART AEROSPACE LTD.



A.T.G. Industries Inc.
760 Industrielle Street
Rockland, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 921067

Date: 09-Nov-20

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

Patrick Lussier
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms		Ship Via	
		ATG Delivery	
Quantity	Description		
44 ea	Part: 647.1612 Splice Plate Hard Black Anodize per MIL-A-8625F, Type III, Class2, .0005-.0045" (.5 - 4.5mils) Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0006-.0009" (.6 - .9 mils) per drawing. Batch/Lot#: 5295580 Job: 28402 PO: POHB047536	Rev: A	NE
CERTIFICATE OF CONFORMANCE A.T.G Industries Inc. certifies that all items in this shipment conform to the requirements. Date: NOV 09 2020 Certified Signature: _____ Receiver Signature: _____ A.T.G Industries Inc. is AS9100 Registered and Nadcap Chemical Processing Accredited. Note: This Packing Slip may contain parts that have been PLATED. Items that are plated may be subject to natural tarnishing and it is suggested that they be inspected within 24 hours of receipt.			

Made in Canada.